

Date: Wednesday, 7/4/2007 3:36:43 PM  
 User: Eric Charbonneau

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GPS BOTTOM MOUNTING
Job Number : 33298	
Estimate Number : 12518	
P.O. Number : N/A	Part Number : D35301
This Issue : 7/4/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : 28422	Material : N/A
Written By : <i>[Signature]</i>	Due Date : 7/11/2007
Checked & Approved By : <i>[Signature]</i>	Qty: 1 Umt: Each
Comment : Est Rev:A New Issue 06-08.30 EC	

**PROTOTYPE**

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S040 6061-T6 .040 Sheet



Comment: Qty.: 0.4812 sf(s)/Unit Total: 0.4812 sf(s)

6061-T6 .040 Sheet

(M6061T6S040)

Batch: *100742**HB 07-07-06*CERTIFICATE OF CONFORMITY  
REQUIRED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3530

Dwg Rev: *PREL*Prog Rev: *PREL*

2-Deburr if necessary

*HB 07-07-06**MF 07-07-09*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 FAI NEEDS MORE SECOND CHECK



Comment: SECOND CHECK

*DIMS*  
**ENGINEERING**  
*CB*  
**APPROVAL***07.07.11**[Signature]* *0707K*

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



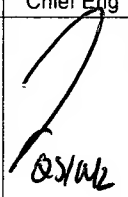

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3530-1 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/07/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>33298</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07.07.09	2.0	1 Part SCRAP wrong mat. used (0.050" instead of 0.040")  RC Humman Eng		-Scrap and Replace with correct mat. -Remind Employee to be more cautious when pulling mat. BATCH # <u>102723</u> M100742	07-07-10 H	EP 07/07/10		CW 07/07/10

NOTE: Date & initial all entries

Date: Wednesday, 7/4/2007 3:36:44 PM  
User: Eric Charbonneau

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GPS BOTTOM MOUNTING

Job Number: 33298

Part Number: D35301

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING

N/A &



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

**FOR ENGINEERING USE ONLY**

07.07.19

9.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

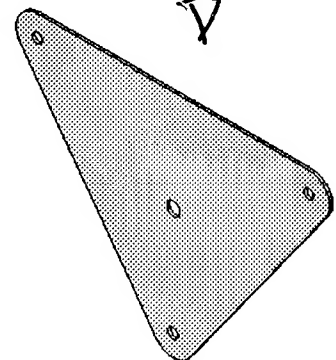
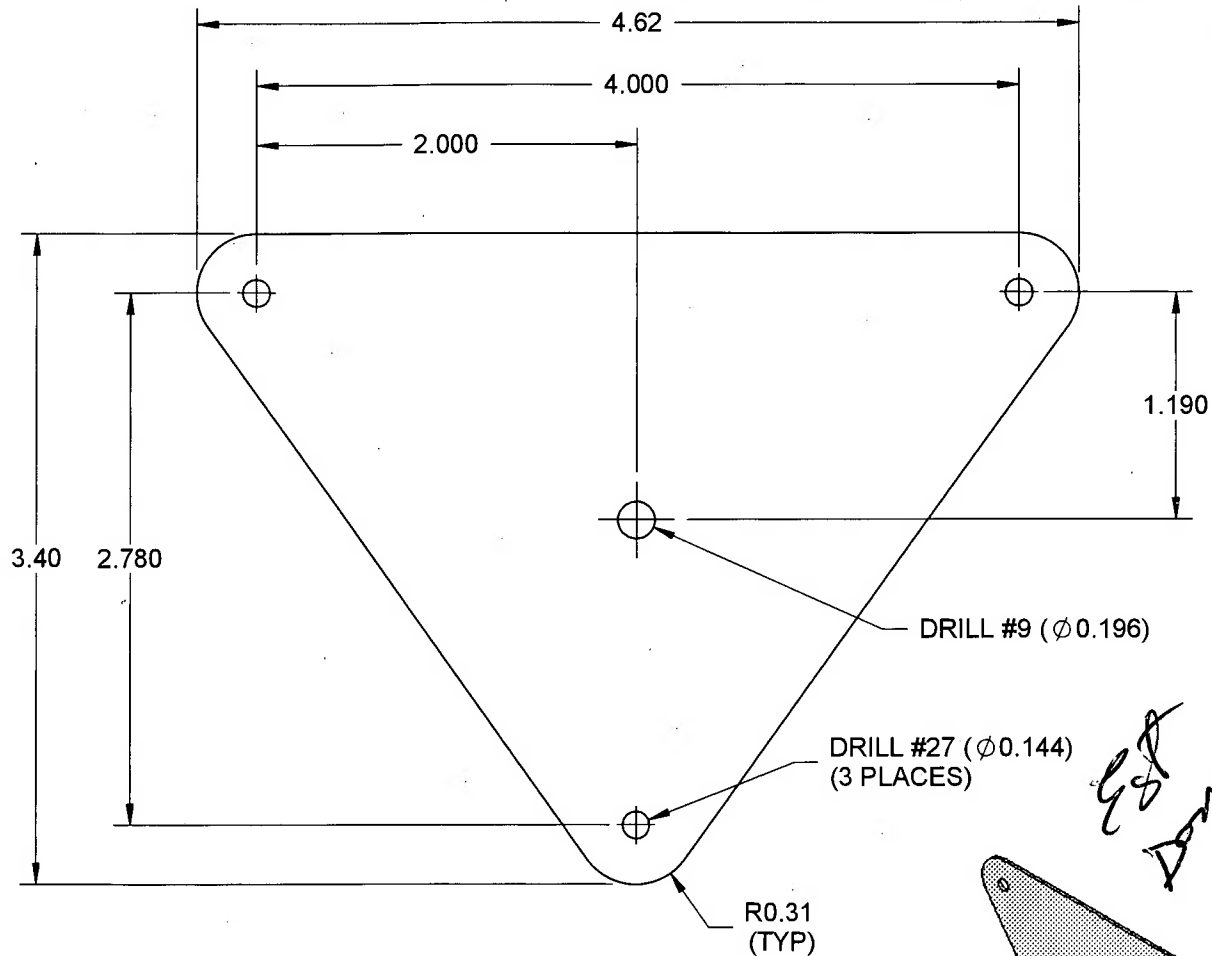
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07/07/18

DESIGN <b>CB</b>	DRAWN BY <b>CB</b>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <b>PH</b>	APPROVED	DRAWING NO. <b>D3530</b>	REV. A SHEET 1 OF 2
DATE <b>07.01.10</b>		TITLE <b>GPS BOTTOM MOUNTING</b>	SCALE 1:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
**LE 07.06.22**

### D3530-1 BASE PLATE

**ISOMETRIC VIEW**  
SCALE: 1:2

#### NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6/T62 SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3530-1" USING WHITE MARKER

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# Receiving Report

Date: April 21/06  
 Supplier: Copper & Brass

Batch No: 1100742  
 Dart P/O: 1005

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr. ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☐  
 Shipment Complete: Yes ☐ No ☒  
 Q.C. Inspection ☐

Discrepancies		Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
Part No	Description					
M50524325090	Sheet	96	0	0	96	
M6061T6B250X06000		48	0	0	48	
M6061T6B0500X0250		12	10	0	2	

ISR No. \_\_\_\_\_

Initials of receiver (if shipment OK) [Signature]

Purchasing/Admin:

Date: 06/04/25  
 Received/Costing: REF 1298

Initial: [Signature]

IPJ:00000Forms\Purchase\RECREPORT rev B

Accounting:

Date \_\_\_\_\_

AP/MR \_\_\_\_\_

Initial \_\_\_\_\_


DESCRIPTION OF MATERIAL	BILLING QTY	UNIT	PRICE	EXTENSION
RECT 6061-T6511 EXTR ALUMINUM BAR 019884 3/8 (+/- .008) X 1 (+/- .0 UZ3803 NO PROCESSING - 144" ML	1.00	PC	138.0700	138.07
PLEASE REMIT IN CANADIAN FUNDS	GST/HST			9.66
TOTAL \$				147.73

INVOICE WILL BE DATED THE DAY OF SHIPMENT. INTEREST WILL BE CHARGED ON PAST DUE ACCOUNTS AT THE RATE OF 1-1/2% PER MONTH  
 PRICE SHOWN IS SUBJECT TO PRICE IN EFFECT AT THE TIME OF SHIPMENT.

G.S.T. REG. NO. 14022393

REMIT BY: 05/15/06

TERMS: NET 30 DAYS

ART AEROSPACE	SHIP DATE 04/24/06 SHP	GROSS WEIGHT	QUOTE 30-161074-1	0 OF 10 <b>PACKING LIST</b>	
			ORDER DATE 04/13/06 ORD	<b>TEST RESULTS</b>	
ART AEROSPACE	WORK ORDER ***		DELIVERY DATE 04/24/06 DEL	SHIP BRANCH 30(04)	SELL BRANCH 30-TOR
			WORK ORDER <b>UZ3809</b>		
SHIP TO ART AEROSPACE 270 ABERDEEN ST AWKESBURY ON CANADA K6A 1K7			6905 KENDERRY GATE, MISSISSAUGA ONTARIO, CANADA L5T 2Y		
01			<b>Copper and Brass Sales Canada</b> A ThyssenKrupp Materials NA company 		
SHIPMENT NUMBER 000001005			DATE		
TERRITORY 01			CUSTOMER SIGNATURE		
ENTRY ID 30BXT			DATE		
INSIDE SALES BRIAN TEDESCO			QUANTITY		
INSIDE SALES TELEPHONE (905) 696-8100 37622			ORDERED		
SHIP VIA			INVENTORY		
SHIPPING STATUS			BILLING		
COMPLETE X			WAREHOUSE		
PARTIAL			PACKED WITH OTHER GOODS		
CANCEL			FINISHED GOODS LOCATION		
FOB DEST			WARN LABEL:1001		
PREPARED BY PPD			063496-4		

**PART DESCRIPTION**

061-T6 FLAT ALUMINUM SHEET, .040 X 48 X 144  
 DART AEROSPACE, NO PROCESSING - 48" X 144" Mill  
 dimensions., Test Results Attn to: QA Department.  
 SHEET MUST BE PACKAGED WELL TO PROTECT , FROM DAMAGE IN TRANSIT. CUSTOMER WILL  
 REFUSE DELIVERY IF DAMAGED. MILL TEST , REPORTS MUST ACCOMPANY ALL SHIPMENTS

*Revised*

<b>SPECIAL INSTRUCTIONS</b>									
Shipping, do not place any packages or goods on top of our material."									
SCRAP		FILED BY SC		PACKED BY		Q/A AUDIT			
MAX SKID WEIGHT 100		LOADING INSTRUCTIONS HAND, CRANE, FORK, DOCK		MAXIMUM BUNDLE WEIGHT 200					
INSPECTION RECORD	CASES	CUSHP	PKGS	SKIDS	BOLTS	TUBES	CTNS	FLAT	COILS

**TEST RESULTS**

**CERTIFICATE OF COMPLIANCE**  
 We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products.  
 Our products we distribute are not hazardous in their received state. For MSDS sheets go to [www.copperandbrass.com/msds](http://www.copperandbrass.com/msds)  
 1-800-244-233-5682. We hereby certify that the material above complies with the following specifications:

AMS 4027      ASTM-B209  
 ROHS COMPLIANT

QUANTITY	UOM	VENDOR	VEND PO	HEAT/LOT	PCS	TAG NO	QUANTITY	UOM	VENDOR	VEND PO	HEAT/LOT	PCS
52.00	LB	CORUS	0CC1837	7124901								